




Work Order ID 52314




Tuesday, September 22, 2009 2:51:33 PM

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Item ID: D3404-1 Accept  Setup Start 
Revision ID: C Stop 
Item Name: GHW Lug
Start Date: 9/23/2009 Start Qty: 40.00  Cust Item ID:
Required Date: 10/9/2009 Req'd Qty: 40.00  Customer:

Reference:

Approvals: Process Plan:  Date: 09/22 Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3404	Rev C								
100  Bandsaw Jeaspa Bandsaw	BAND SAW Memo Cut blank: 2.750" long	0.00 0.00		HA 09/10/02		40	0		
110  HAAS 1 HAAS CNC vertical machine #1	HAAS CNC VERTICAL MACHINING #1 Memo 1-Machine as per Folio FA555 and Dwg D3404 <input checked="" type="checkbox"/> Dwg Rev: HA Folio Rev: HA AA <input type="checkbox"/> 2-Debur	0.00 0.00		DISP 09/10/04		40	0		
120  QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00		DISP 09/10/04		40	0		

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Item ID: D3404-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: GHW Lug

Start Date: 9/23/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	omk 09/10/06			40	0		
140 Packaging Packaging	Identify as per dwg & Stock Location: <u>EL</u> Memo	0.00 0.00				9/10/6	(40x)	SP	
150 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				09/10/07 RJ 09-10-7			

Picklist Print

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Work Order ID: 52314



Parent Item: D3404-1RevC



Parent Item Name: GHW Lug

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304B0.750X2.500		Purchased	No			100	f	50.3000	9.6463			
304 BAR .750 X 2.50												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

50.3

112663

14

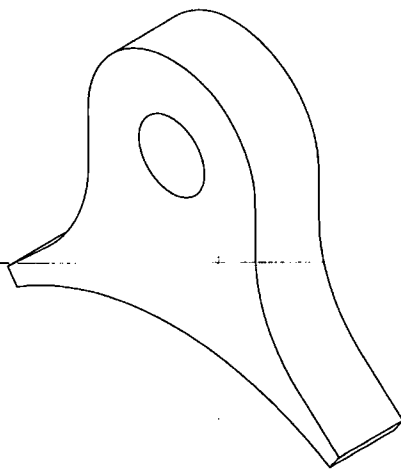
112697

36.3

9.300

M. A
09/10/02

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 523141



D3404-1 GHW LUG

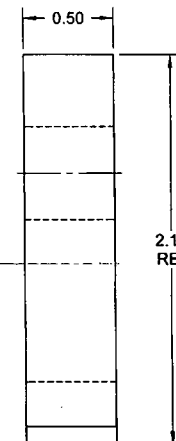
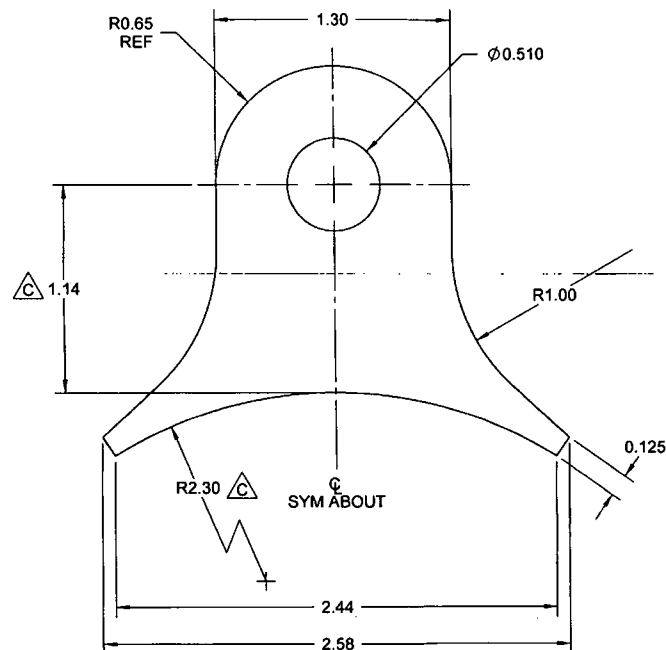
RELEASED
08/12/14 NW

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.34 lbs

C	DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. B6-2, 2.30 RAD WAS 2.13. C7-2 1.14 DIM WAS 1.20.		AJS	08.12.02
B	UPDATE M-SPEC		PH	05.06.14
A	NEW ISSUE		PH	05.03.08
REV.	DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. C	
MFG. APPR.		D3404	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		GHW LUG	NTS	
DATE	08.12.02		COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

52314



RELEASED
08/12/18

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3404	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GHW LUG	NTS
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